

MOUNTING INSTRUCTION



VD22-Ø60 6-10 LITER



ACO FUNKI A/S

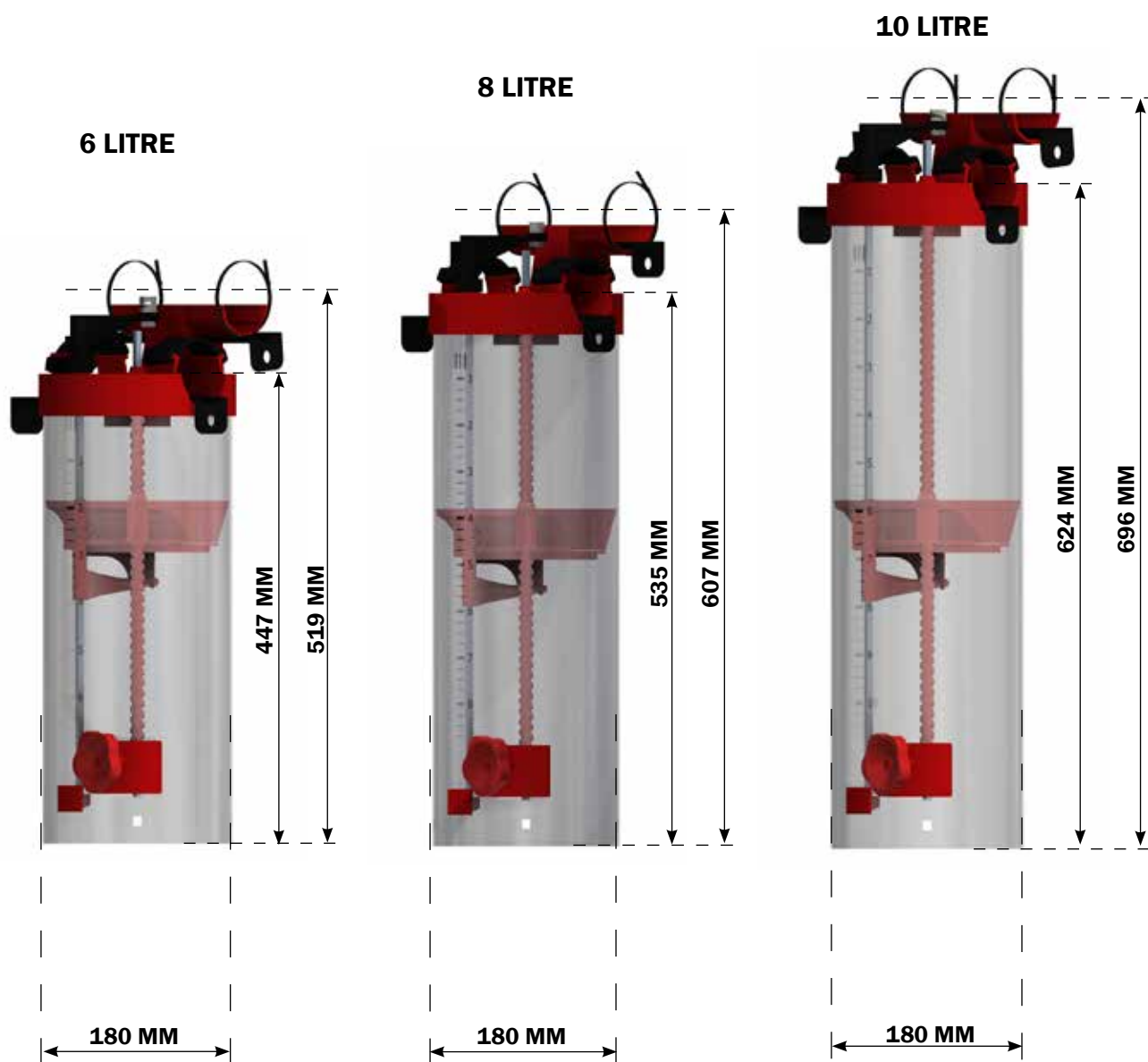
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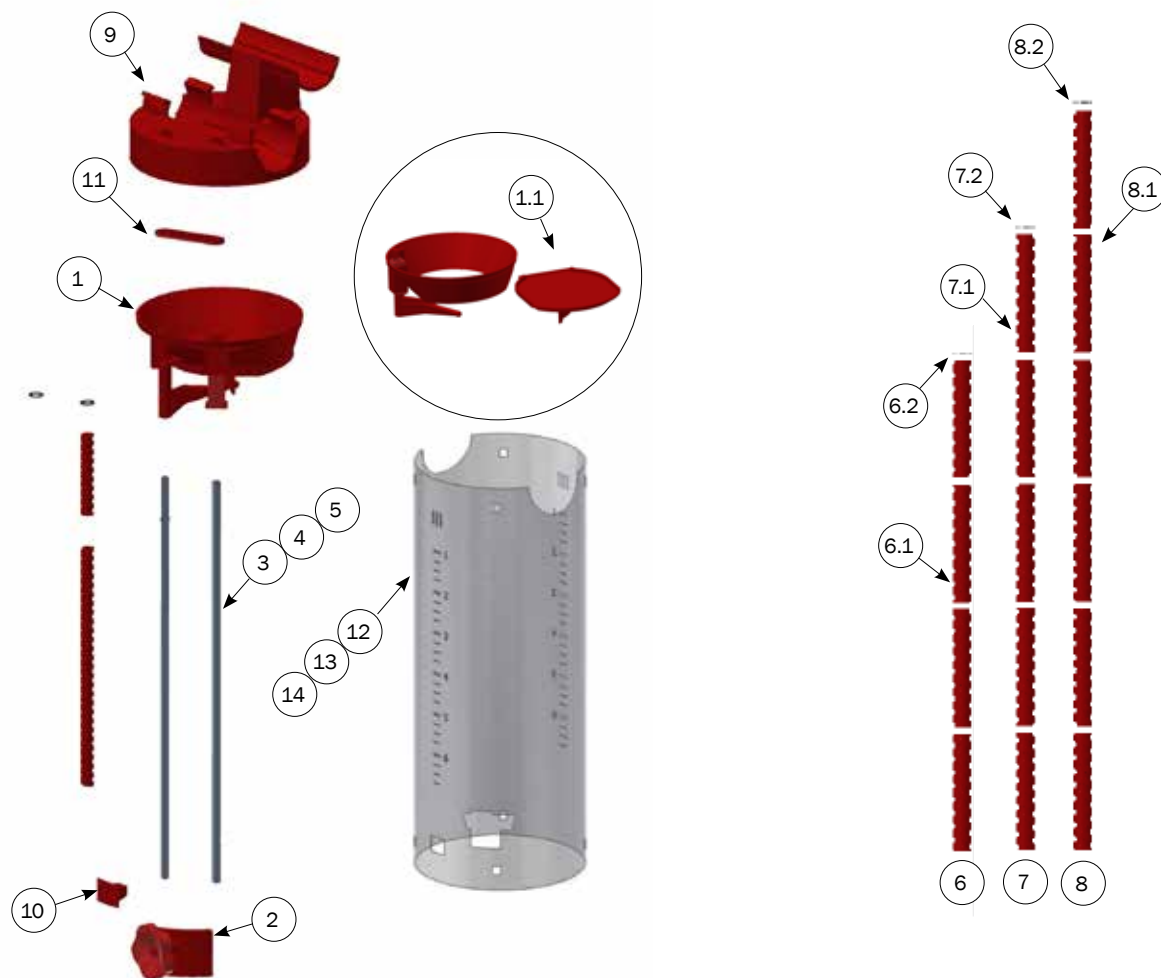
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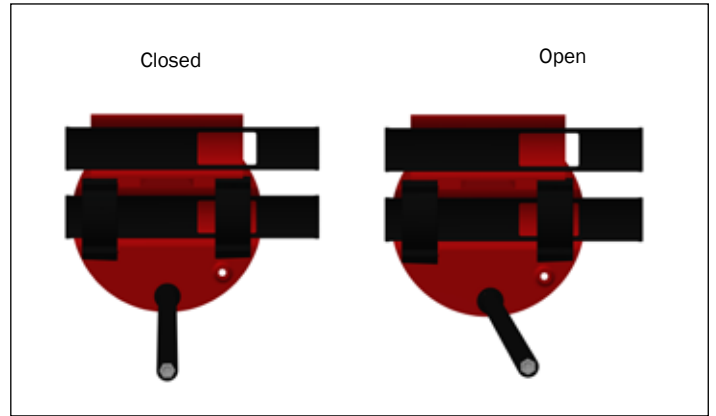
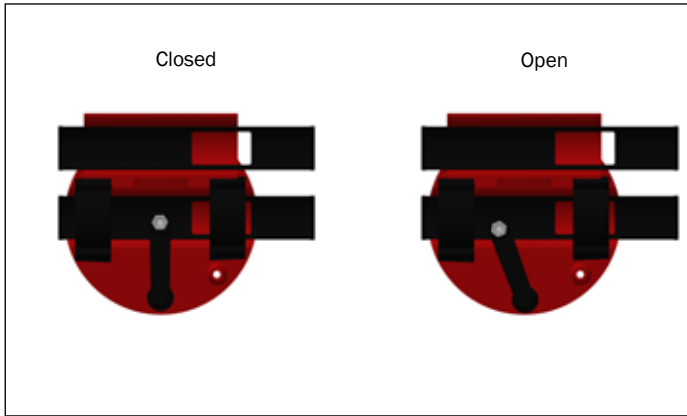
SPAREPARTS FOR CONTAINER TYPE VD22-Ø60, 6-10 LITER



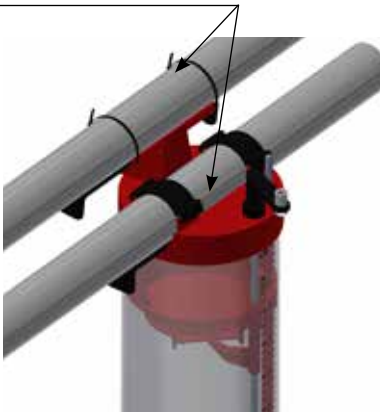
PART LIST			
NO.	ITEM NO.	DESCRIPTION	PCS.
	0221-505	VD22 TOP HOPPER 6 LITER	
	0221-507	VD22 TOP HOPPER 8 LITER	
	0221-509	VD22 TOP HOPPER 10 LITER	
1	0221-138	BOTTOM WITH CLOSING FLAP AND -ARM VD1+VD2	1
1.1	0131-176	BOTTOM HATCH F/VD2	1
2	0221-280	HANDLE WITH MITRE GEAR VD2	1
3	0221-201	REGULATING LEVER 6L VD2	2
4	0221-202	REGULATING LEVER 8L VD2	2
5	0221-203	REGULATING LEVER 10L VD2	2
6	0221-137	VD1+VD2 SPINDLE TYPE 6, COMPLETE	1
6.1	0221-160	SPIDEL TP Ø14X20	4
6.2	35900086	LOCK WASHER FOR VD2	2
7	0221-162	VD1+VD2 SPINDLE TYPE 8, COMPLETE	1
7.1	0221-160	SPIDEL TP Ø14X20	5
7.2	35900086	LOCK WASHER FOR VD2	2
8	0221-163	VD1+VD2 SPINDEL TYPE 10, KOMPLET	1
8.1	0221-160	SPIDEL TP Ø14X20	6
8.2	35900086	LOCK WASHER FOR VD2	2
9	0221-289	COVER FOR VOLUME DOSERS VD22	1
10	0221-145	HOLDER FOR ROD VD2	1
11	0221-004	SPACER FOR VD2	1
12	0221-300	PVC CONTAINER 6L VD2 AND VD22	1
13	0221-301	PVC CONTAINER 8L VD2 AND VD22	1
14	0221-302	PVC CONTAINER 10L VD2 AND VD22	1

MOUNTING

Position of handle



Mounted on Ø60mm Pipe



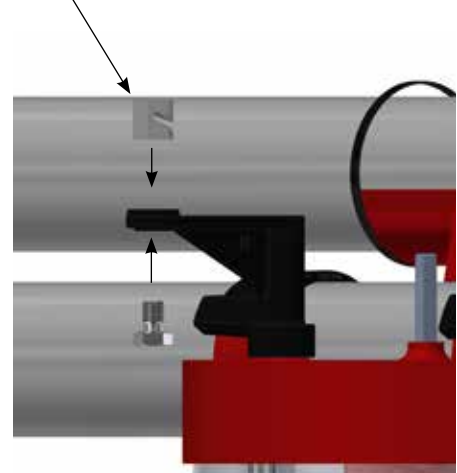
Mounting of Clamps



Mounted with **Adapter VD2/VD6** for reducer



Mounting of Wire Clamp st



0131-191
VD2/VD6 CONNECTION FOR Ø38 MM
CONVEYOR TUBE

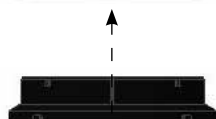


0221-400
VD2/VD6 CONNECTION FOR Ø50 MM
CONVEYOR TUBE

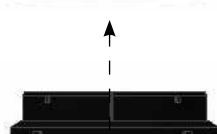


0221-401
VD2/VD6 CONNECTION FOR Ø55 MM
CONVEYOR TUB

M-1010_GB



0221-516

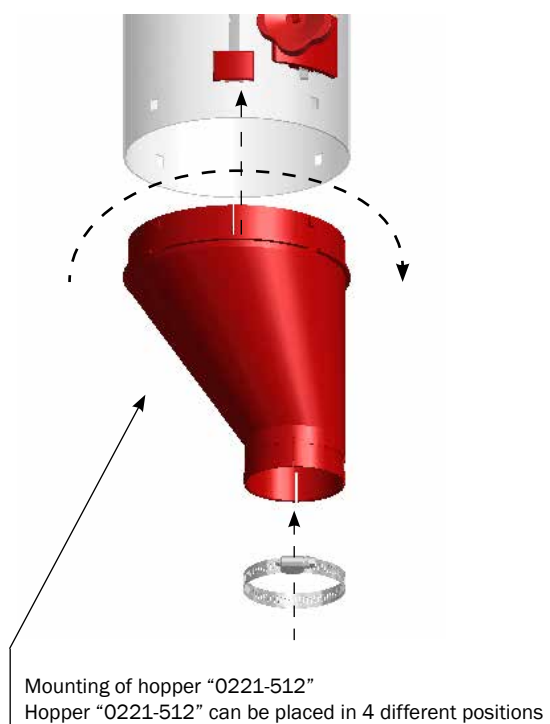


0221-515



0221-512

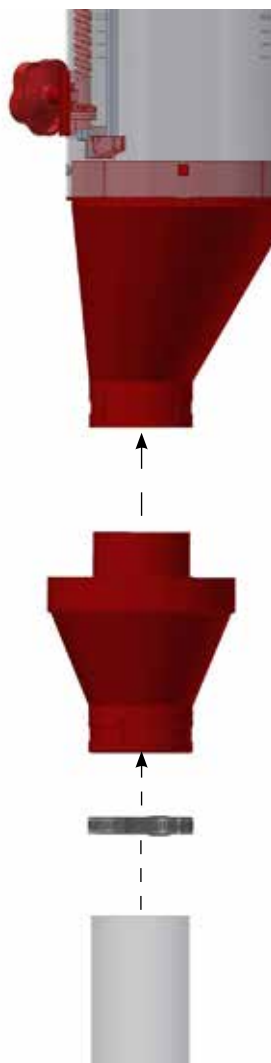
MOUNTING OF VD2 BOTTOM



0221-512
VD2 BOTTOM COMPLET

Galvanized pipe is available in serveral lengths
There are serveral ways to mount the galvanized
pipe.
"See the possibilities in the price book"



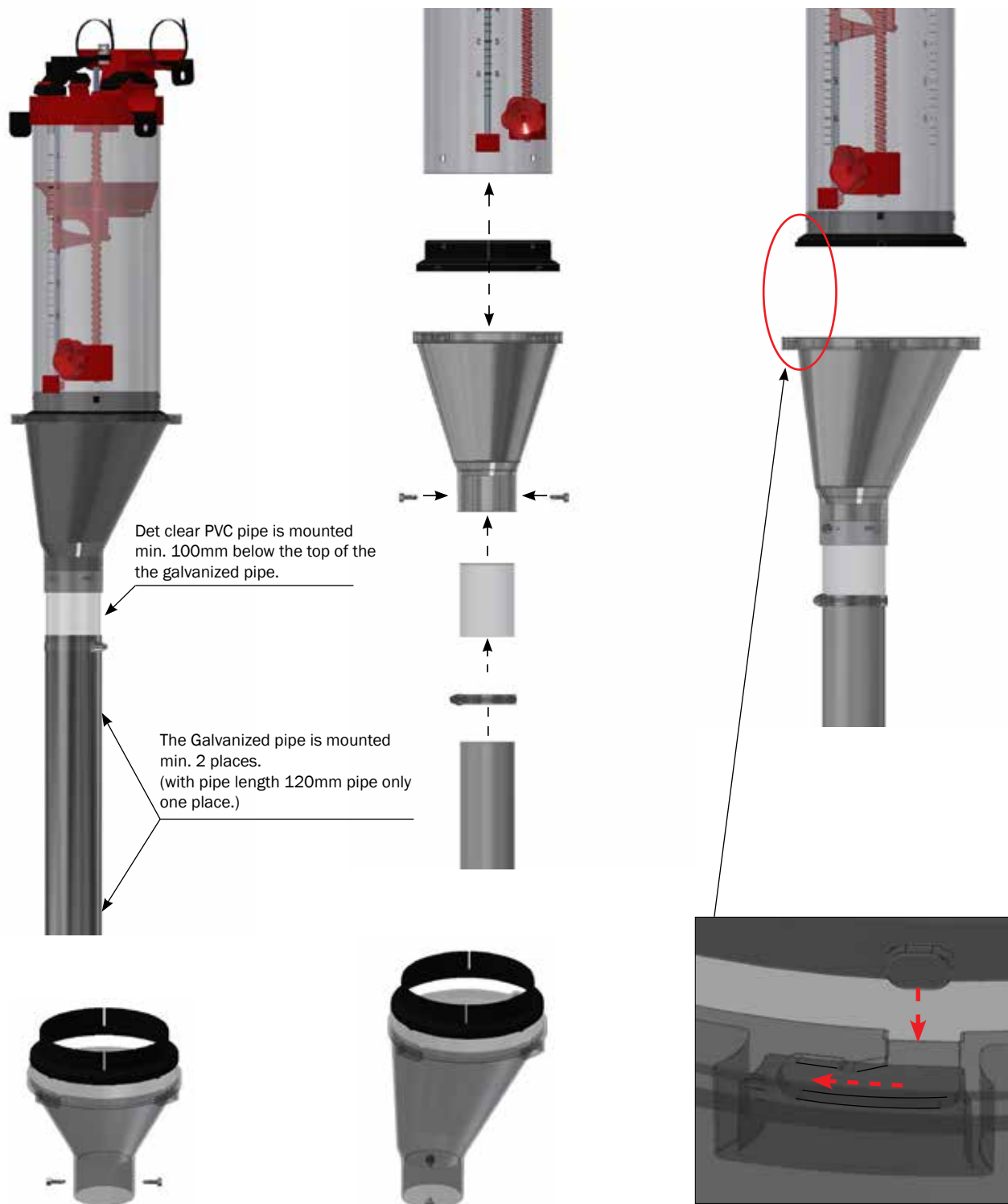


91810
Trakt KPL. for 75 mm fôrrør



91813
Trakt med spennbånd til 75 mm fôrrør

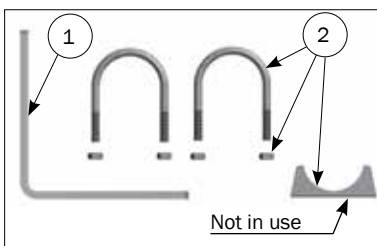
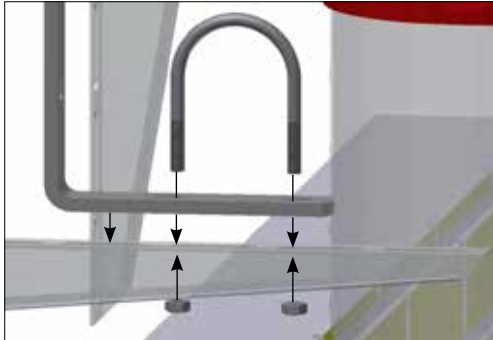
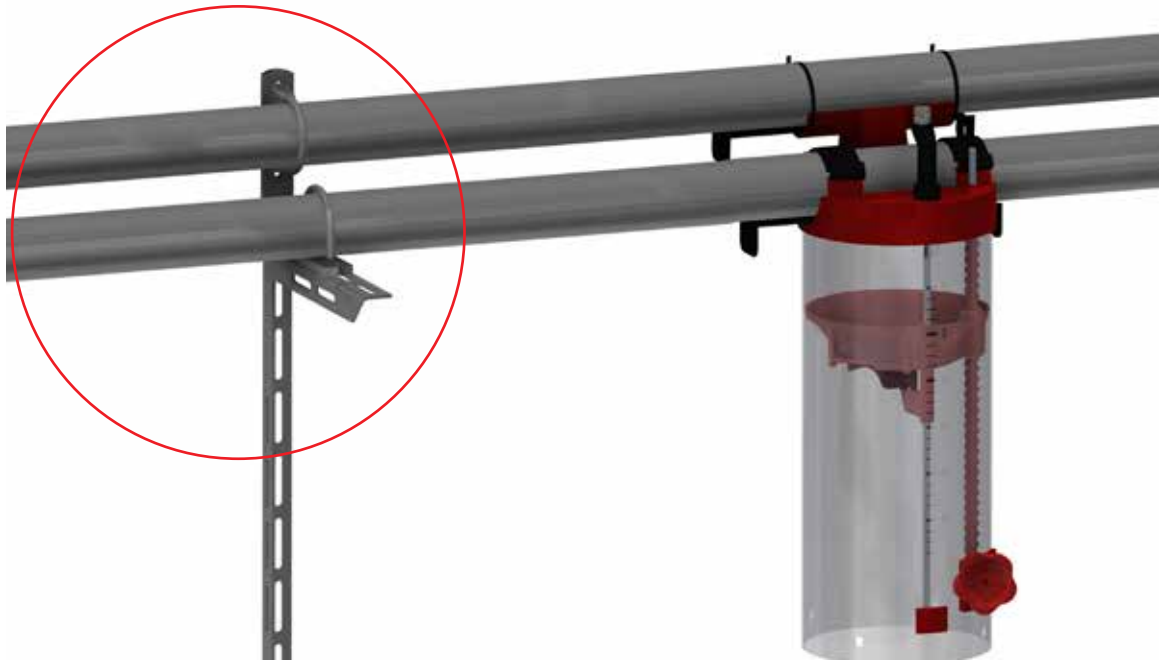
MOUNTING OF VD5 BOTTOM



0221-516
VD5 BOTTOM FOR VD2 CENTRAL

0221-515
VD5 BOTTOM FOR VD2 DECENTRALIZED

BRACKET FOR PIPES



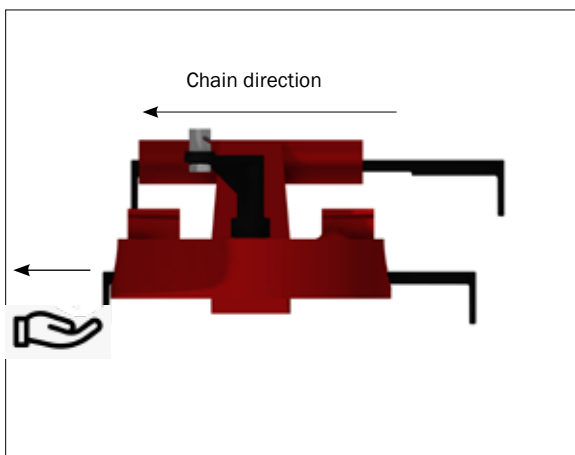
PART LIST			
NO.	ITEM NO.	DESCRIPTION	PCS.
	0221-972	BRACKET FOR 2 Ø60 PIPES	
1	0221-965	BRACKET FOR 2 FEEDING PIPE	1
2	39900103	CLAMP SET Ø60	2

RULES



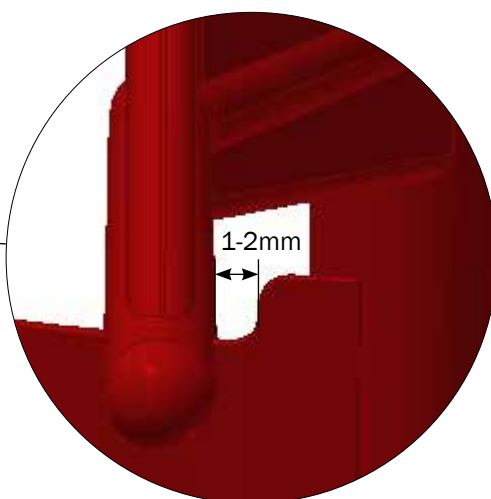
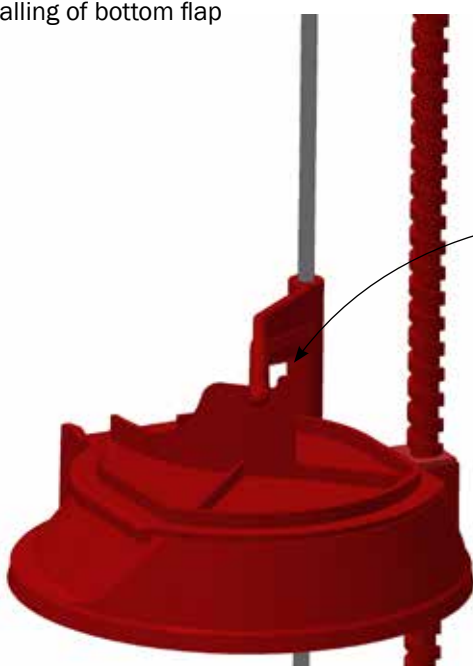
The hole in the side wall of the slide shows whether the VD is open or closed.

If the part with the hole protrudes above the top of the dispenser, the VD is closed. If it is close to the dispenser, the VD is open.



- The slide is installed in the same direction as the chain's direction of movement.
- Pull the slide instead of pushing it.

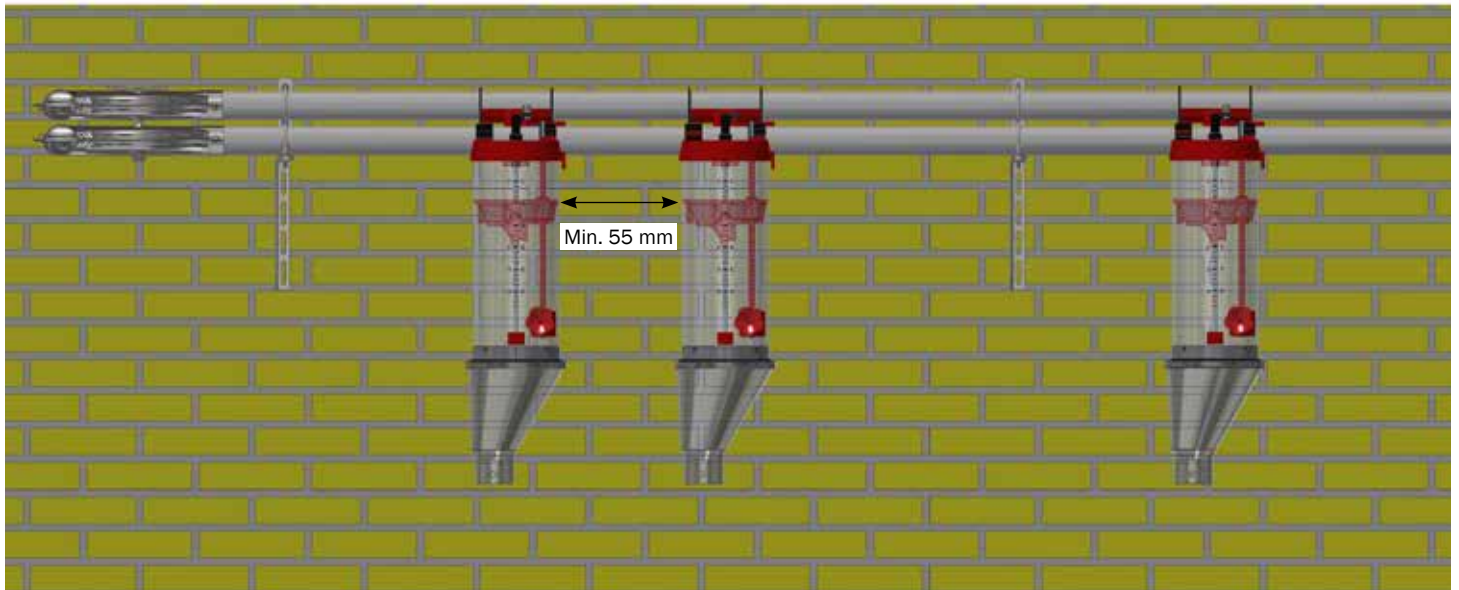
Installing of bottom flap



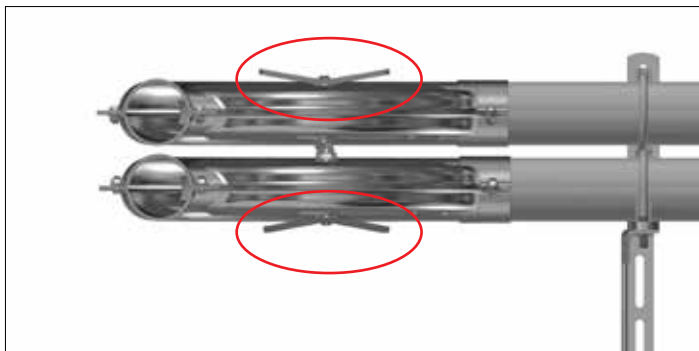
If it goes tight, check if it is set correctly, as shown on the picture.

RULES

Mounting of bracket and pipes



For further instructions, refer to installation instructions M-1051.



Wing nut faces opposite each other.

